

5C PREMIUM GRADE COLLETS



- 0.0005" TIR guaranteed for Royal Premium Grade 5C Collets
- Royal Premium Grade 5C Collets are spread after heat treatment for easier part loading.
- Collets include internal stop threads, except as noted.
- With ultra-tight manufacturing tolerances, outstanding surface finishes, and great prices, Royal Premium Grade 5C Collets are quite possibly **the best 5C collets you will ever use.**

Royal Premium Grade 5C Round Collets (Inch)

SIZE	CAT. NO.	PRICE	SIZE	CAT. NO.	PRICE	SIZE	CAT. NO.	PRICE	SIZE	CAT. NO.	PRICE
1/32"	19302	\$25	21/64"	19321	\$25	5/8"	19340	\$25	59/64"	19359	\$25
3/64"	19303	25	11/32"	19322	25	41/64"	19341	25	15/16"	19360	25
1/16"	19304	25	23/64"	19323	25	21/32"	19342	25	61/64"	19361	25
5/64"	19305	25	3/8"	19324	25	43/64"	19343	25	31/32"	19362	25
3/32"	19306	25	25/64"	19325	25	11/16"	19344	25	63/64"	19363	25
7/64"	19307	25	13/32"	19326	25	45/64"	19345	25	1"	19364	25
1/8"	19308	25	27/64"	19327	25	23/32"	19346	25	1 1/64" **	19369	25
9/64"	19309	25	7/16"	19328	25	47/64"	19347	25	1 1/64" **	19365	25
5/32"	19310	25	29/64"	19329	25	3/4"	19348	25	1 1/32" **	19370	25
11/64"	19311	25	15/32"	19330	25	49/64"	19349	25	1 1/32" **	19366	25
3/16"	19312	25	31/64"	19331	25	25/32"	19350	25	1 3/64" **	19371	25
13/64"	19313	25	1/2"	19332	25	51/64"	19351	25	1 3/64" **	19367	25
7/32"	19314	25	33/64"	19333	25	13/16"	19352	25	1 1/16" **	19372	25
15/64"	19315	25	17/32"	19334	25	53/64"	19353	25	1 1/16" **	19368	25
1/4"	19316	25	35/64"	19335	25	27/32"	19354	25	1 5/64" **	19373	25
17/64"	19317	25	9/16"	19336	25	55/64"	19355	25	1 3/32" **	19374	25
9/32"	19318	25	37/64"	19337	25	7/8"	19356	25	1 7/64" **	19375	25
19/64"	19319	25	19/32"	19338	25	57/64"	19357	25	1 1/8" **	19376	25
5/16"	19320	25	39/64"	19339	25	29/32"	19358	25			

* Stepped bore limits thru capacity.
 ** No internal threads – enables full thru capacity.

Royal Premium Grade 5C Collet Sets (Inch)

SETS	NO. COLLETS IN SET	CAT. NO.	PRICE
1/16" – 1 1/16" x 64ths	65	19420	\$1,625
1/16" – 1 1/16" x 32nd	33	19421	825
1/16" – 1 1/16" x 16ths	17	19422	425
1/8" – 1" x 8ths	8	19423	200



- 1 3/64" – 24 thread

5C Adjustable Collet Stop

CAT. NO.	20030	\$11
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Royal 5C Emergency Collets

MATERIAL	PILOT HOLE	CAT. NO.	PRICE
Steel	1/8"	19430	\$47
Brass	1/16"	19435	42
Nylon	1/16"	19437	33



- Includes pins for accurate boring to size.
- Internally threaded to accept a collet stop.
- Steel emergency collet can be heat-treated after machining for wear resistance.