

## 5C COLLETS



### Royal 5C Hex Collets

SIZE	CAT. NO.	PRICE
1/8"	18380	\$34
3/16"	18381	34
1/4"	18382	34
5/16"	18383	34
3/8"	18384	34
7/16"	18385	34
1/2"	18386	34
9/16"	18387	34
5/8"	18388	34
11/16"	18389	34
3/4"	18390	34
13/16"	18391	34
7/8"	18392	34



### Royal 5C Square Collets

SIZE	CAT. NO.	PRICE
1/8"	18401	\$34
3/16"	18402	34
1/4"	18403	34
5/16"	18404	34
3/8"	18405	34
7/16"	18406	34
1/2"	18407	34
9/16"	18408	34
5/8"	18409	34
11/16"	18410	34
3/4"	18411	34



### Royal 5C Emergency Collets

MATERIAL	PILOT HOLE	CAT. NO.	PRICE
Steel	1/16"	18430	\$16
Brass	1/16"	18435	27
Nylon	1/16"	18437	23

- Includes pins for accurate boring to size.
- Internally threaded to accept a collet stop.
- Steel emergency collet can be heat-treated after machining for wear resistance.



### Royal 5C Step Collets

HEAD DIA.*	PILOT HOLE	PIN DIA.	CAT. NO.	PRICE
2"	1/4"	1/8"	20020	\$91
3"	5/16"	1/4"	20022	119
4"	5/16"	1/4"	20024	186
5"	5/16"	1/4"	20025	241
6"	5/16"	1/4"	20026	311

\*We recommend ordering a collet with a head diameter at least 1/2" larger than workpiece diameter.

- Royal step collets allow large diameter parts to be held in a 5C collet.
- Head can be easily bored out by customer to required size.
- Three dowel pins are supplied to ensure accurate machining.
- 1/4" thick head allows for 1" bore depth.
- Collets are made from 1144 steel and can be hardened for wear resistance.

**Note** — these step collets close on the 10° angle, not the head OD. When using, be sure part is sufficiently clamped.