

SENSITIVE DRILL FEED

The Royal Sensitive Drill Feed:

- ❑ Makes drilling of small holes easy.
- ❑ Drills small holes independent of coarser standard quill feed.
- ❑ Gives operator **better feel and control** of feed rate.
- ❑ Eliminates the need for expensive specialized machines to drill small holes.
- ❑ Reduces breakage of small drills on milling machines and lathes.
- ❑ Fingertip-controlled feed rate helps prevent walking and deflection.
- ❑ 3/4" travel.



Simple to Use:

1. Grasp free-turning knurled ring and feed with gentle finger pressure.
2. Drill feed is spring-loaded and retracts automatically when ring is released.

Royal Sensitive Drill Feed

| SHANK DIA. | CHUCK MOUNT TAPER | PART NUMBER | PRICE |
|------------|--------------------|-------------|-------------|
| 1/2" | Jacobs #0 (DIN B6) | 25300 | \$65 |

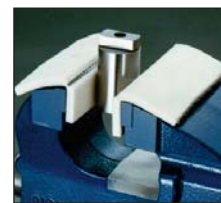
Price does not include drill chuck pictured.

"MAGIC/GRIP" VISE LINERS

- ❑ Provide sure **gripping without damaging** finished parts.
- ❑ Easily adaptable to all vises.
- ❑ "Magic/Grip" has a memory — takes up to 14,000 psi pressure and still returns to original shape after use.
- ❑ Easily bendable by hand.
- ❑ Can be used as a vibration isolator.
- ❑ Can be used when hammering sheet metal to protect the surface — especially painted metal.
- ❑ Holds odd-shaped parts without damaging them.



Royal "Magic/Grip" liners securely hold any fragile parts or objects without marring.



Holds round parts firmly without marring.



Holds on threads without damaging them.

| SIZE | PART NUMBER | PRICE |
|----------|-------------|-------------|
| 12" x 4" | 26010 | \$48 |
| 6" x 4" | 26011 | 30 |